

Date: Thursday, 2/9/2006 1:49:06 PM
 User: Kim Johnston

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: DART 4-MAN AFT FACING SHOULDER HARNESS		
Job Number	: 25766		Part Number	: D412702025		
Estimate Number	: 10410		Drawing Number	: N/A		
P.O. Number	: N/A		Project Number	: N/A		
This Issue	: 2/9/2006	S.O. No.	: N/A		Drawing Revision	: N/A
Prsht Rev.	: NC		Type	: MACHINED PARTS		
First Issue	: N/A		Material	: N/A		
Previous Run	: 25444		Due Date	: 2/25/2006		Qty: 3 Um: Each
Written By	: <u>SPE COMMENT BELOW</u>					
Checked & Approved By	: <u>KJ 06.02.10</u>					
Comment	: Est Rev:A 05.09.01 New issue KJ/JLM					

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :	
1.0	DC	DOCUMENT CONTROL	
		Comment: DOCUMENT CONTROL Photocopy bluefile and create labels per PPP D412-702-025 CHG001	<i>KJ 06/02/13</i>
2.0	PACKAGING 1	PACKAGING RESOURCE #1	
		Comment: PACKAGING RESOURCE #1 Pick Packing Kit	
3.0	D31981	Fitting	
		Comment: Qty.: 4.0000 Each(s)/Unit Total : 12.0000 Each(s) Pick: Packing Kit	
		Qty Part Number Description Batch 4 D3198-1 Fitting <u>B25102</u> ✓	
4.0	D3446043	Harness Assembly	
		Comment: Qty.: 4.0000 Each(s)/Unit Total : 12.0000 Each(s) Pick: Packing Kit	
		Qty Part Number Description Batch 4 D3446-043 Harness Assembly <u>B25176</u>	

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Thursday, 2/9/2006 1:49:06 PM
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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: DART 4-MAN AFT FACING SHOULDER HARNESS

Job Number: 25766

Part Number: D412702025

Job Number:



Seq. #:

Machine Or Operation:

Description :

5.0 AN45A

Bolt



Comment: Qty.: 4.0000 Each(s)/Unit Total : 12.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

4 AN4-5A Bolt 4Xm13536 / 8xm18499 ✓

6.0 AN420A

Bolt



Comment: Qty.: 8.0000 Each(s)/Unit Total : 24.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

8 AN4-20A Bolt m14855 ✓

7.0 AN960JD416

Washer



Comment: Qty.: 20.0000 Each(s)/Unit Total : 60.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

20 AN960JD416 Washer M18431

8.0 MS21042L4

Nut



Comment: Qty.: 12.0000 Each(s)/Unit Total : 36.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

12 MS21042L4 Nut (or -4) M17997 ✓

C 206/02/13

B

9.0 QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

C 26/3/06 (3)

10.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D412-702-025

Location: _____

Rev.A

C 26/03/06 (3)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA:  Date: 06/03/06
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Thursday, 2/9/2006 1:49:06 PM
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Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: DART 4-MAN AFT FACING SHOULDER HARNESS

Job Number: 25766

Part Number: D412702025

Job Number:



Seq. #:	Machine Or Operation:	Description :
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11.0	DC	DOCUMENT CONTROL
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Comment: DOCUMENT CONTROL

Inspection Level 21

(3)
DP 06/03/06

Job Completion



LL

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

QTY -021	QTY -023	QTY -025	QTY -027	Part Number	Description
X				D412-702-021	Dart 13-Man Shoulder Harness Kit, 4-point
	X			D412-702-023	Dart 5-Man Shoulder Harness Kit, 4-point
		X		D412-702-025	Dart 4-Man Aft Facing Shoulder Harness Kit, 4-point
			X	D412-702-027	Dart 4-Man Side Facing Shoulder Harness Kit, 4-point
2	2			D3195-041	Bracket
2	2			D3195-043	Bracket
1	1			D3196-1	Bar
1		1		D3196-3	Bar
1		1		D3196-4	Bar
2	2			D3197-041	Bar
4	4			D3198-1	Fitting
9	5		4	D3446-041	Harness Assembly, 4 point
4		4		D3446-043	Harness Assembly, 4 point
2	2			D3268-1	Placard
4		4		AN4-5A	Bolt
4	4			AN4-13A	Bolt
8		8		AN4-20A	Bolt
20		20		AN960JD416	Washer
12		12		MS21042L4	Nut (or MS21042-4)
8	2		6	MS24694-S152	Screw

SHOP COPY

RETURN TO

ENGINEERING

UNCONTROLLED COPY

SUBJECT TO AMENDMENT

WITHOUT NOTICE

WORK ORDER

NO. 25266

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Revision: **B**
 Date: 05.08.22

Date: Tuesday, 5/16/2006 12:35:25 PM
 User: Linda Lacelle

Process Sheet

Customer	: CC-DAR01 Dart Aerospace Ltd.		Drawing Name	: D412-702	
Job Number	: 27154		Part Number	: Z_CUSTOM	
Estimate Number	: 10804		Drawing Number	: UPDATE PAPERWORK	
P.O. Number	: N/A		Project Number	: N/A	
This Issue	: 5/16/2006	S.O. No. : N/A	Drawing Revision	: N/A	
Prsht Rev.	: NC		Material	: N/A	
First Issue	: N/A		Due Date	: 5/23/2006	
Previous Run	: 00015		Qty:	1 Um: Each	
Written By	: See Above User & Date				
Checked & Approved By	: _____				
Comment	:				

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	PACKAGING 1	PACKAGING RESOURCE #1
 Comment: PACKAGING RESOURCE #1 ADD NEW PAPER WORK TO KITS IN STOCK STC SH04-7 ISSUE 3 D412-702-021 1X B25853 / 1X B26074 D412-702-023 1X B25765 / 1X B26074 D412-702-025 1X B25765 / 1X B25444 / 1X B25764 D412-702-033 1X B26022 <i>C204105116</i>		
2.0 DC DOCUMENT CONTROL Comment: DOCUMENT CONTROL INSPECT LEVEL 21 <i>h 06/05/17</i>		

Job Completion



Date: Thursday, 28/09/2006 2:25:22 PM
 User: Linda Lacelle

Process Sheet

Customer	: CC-DAR01 Dart Aerospace Ltd.	Drawing Name	: D412-702
Job Number	: 28754		
Estimate Number	: 10804		
P.O. Number	: N/A	Part Number	: Z_CUSTOM
This Issue	: 28/09/2006	S.O. No.	: N/A
Prsht Rev.	: NC	Drawing Number	: UPDATE PER DSI 9351A
First Issue	: N/A	Project Number	: N/A
Previous Run	: 00015	Drawing Revision	: N/A
Written By	:	Material	: N/A
Checked & Approved By	:	Due Date	: 05/10/2006
Comment	:	Qty:	20 Um: Each

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	PACKAGING 1	<p>PACKAGING RESOURCE #1</p> <p>Comment: PACKAGING RESOURCE #1 REMOVE KITS FROM STOCK:</p> <ul style="list-style-type: none"> ✓ D412-702-011 B PA5 J Auu ✓/21 D412-702-013 B D412-702-015 B D412-702-017 B u D412-702-021 B B26883 3X B25853 <p>✓ D412-702-023 B 25765 2X B26017 3X</p> <p>✓ D412-702-025 B 26075 2X B25444 IX B25766 IX B27049 2X (6)</p> <p>D412-702-027 B Q</p> <p><u>D412-702-031 B</u></p> <p>u 35 B 26201 ✓ (1)</p> <p>D412-702-033 B</p>

2.0	PACKAGING 1	<p>PACKAGING RESOURCE #1</p> <p>Comment: PACKAGING RESOURCE #1 ADD TO KITS IN STOCK NEW PAPERWORK DSI 9351-A</p> <p><i>Rec 1/1/25</i></p>
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